

DESCRIPTION:

Eventone Interior Wood Stain is ideal for trim, floors, furniture, cabinets, paneling, doors and all other unfinished interior wood surfaces. Formulated to develop the rich color of fine hardwoods or natural beauty of softwoods and plywood.

SURFACE PREPARATION:

The surface should be clean, dry and free of all contaminants. New wood should be sanded smooth and dust removed with a lint free cloth or tack rag. Always sand with the grain. Previously finished wood should be stripped down to bare wood completely, using paint and varnish remover. Follow manufacturer's instructions and warnings for proper use of paint and varnish remover. Proceed as with new wood.

UNFINISHED SURFACES:

STAINED UNFILLED WOOD - To color wood and retain the grain pattern, stain wood with Eventone Wiping Stain. Apply stain by brush or by cloth and allow to set 10-20 minutes, then wipe off the excess stain across the grain using a clean, soft lint-free cloth. Finish wiping with the grain and allow to dry overnight. See topcoats section for finishing instructions.

STAINED FILLED WOOD - Opened-grained wood such as Oak, Walnut and Mahogany may be filled with wood filler after wood surface is stained to obtain smoothest effect. Apply stain by brush or by cloth and allow to set several minutes, then wipe off the excess stain across the grain using a clean, soft lint-free cloth. Finish wiping with the grain and allow to dry. When dry, fill open-grained woods, if desired, with paste wood filler. The wood filler should be tinted to the shade of the stain with colorant or by blending approximately 1 part filler with 1 part stain by volume. Closed-grained woods such as Fir, Pine and Birch do not require filling. NOTE: The color of the stain will be affected by the length of dry and the degree of wiping. Stains will also vary in color when applied to different woods.

Softwoods such as Pine and Fir may require a pre-stain wood conditioner to eliminate streaking and blotching or darkening of end grain. A pre-stain wood conditioner can be made by mixing one part Eventone Clear-Stain Base to one part paint thinner. Apply pre-stain by cloth or brush. Allow to stand 15 minutes then wipe off any pre-stain that has not penetrated wood. Allow 1 hour drying before applying pigmented stain.

PREVIOUSLY FINISHED SURFACES:

Remove old finish with stripper or by sanding. Remove sanding dust with tack rag or a lint-free cloth dampened with paint thinner.

APPLICATION:

Stir thoroughly before use and occasionally during use. Apply at package viscosity. Apply a liberal coat with soft bristle brush or soft cloth. Allow to penetrate 5 to 10 minutes, then wipe off excess stain with clean cloth. If a deeper color is desired, apply a second coat 4 to 6 hours after first application. Color depth and tone may vary with type of wood and application. Test stain in an inconspicuous area for desired effect.

DANGER: Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after each use, place rags, steel wool or waste in a sealed water-filled metal container.

RECOMMENDED TOPCOATS:

Seal stained wood, or filled and stained wood, with sanding sealer and allow to dry overnight. Sand lightly and remove sanding dust. Topcoat with alkyd varnish or urethane varnish. Allow overnight dry and sand lightly with fine sandpaper and remove sanding dust between coats of varnish.

When lacquer topcoats are to be applied, sand very lightly, remove sanding dust and seal stain with a lacquer sealer. When dry, topcoat with clear lacquer finishes.

CLEAN UP:

Clean brushes with mineral spirits or V.M.&P. Naphtha. Dispose of used stain and waste in accordance with local, state and federal regulations.

COVERAGE:

Eventone Wiping Stains will cover 300-500 square feet per gallon (28 to 47 square meters per 3.785 liters) on smooth wood. Rough and rough wood will require more stain. Approximate dry mil thickness of 0.7 to 1.2 mils at recommended spreading rate of 300-500 square feet per gallon.

DRYING:

Optimum drying conditions are 60° F. to 90° F. (16° C. to 32° C.) at 50% R.H.

To Wipe 10-20 Minutes
To Recoat 8 Hours

Allow stain to dry 8 hours before re-staining, filling or sealing. Lower temperatures and high humidity will slow dry.

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Values based on **Eventone Interior Oak Wood Stain, 0941**

- Weight Gallon: 6.93
- Weight Solids: 20.1%
- Volume Solids: 14.8%
- Coverage:
 - @ 1 Dry Mil: 237 sq. ft./gallon
 - @ Spread Rate: 400 sq. ft./gallon (4.0 mils wet)
Deposits a 0.6 mil dry film
- VOC (g/l): Not to Exceed 550
- Viscosity: 20 sec. Max #4FC @ 77° F.
- Gloss @ 60: 5 Max, Flat
- Grind (Hegman): #6+
- DOT Class: Combustible, Flash Point 103°F.
- Federal Specification: TT-S-711 Performance Alternate
- HMIS/NFPA: 1,2,0
- Cure Time (Based on 70° F. & 50% R.H.):
 - To Touch: 4 Hours
 - To Recoat: 8 Hours

Recommended Thinner: None. Apply at package viscosity. Mineral spirits for clean-up

Temperature Resistance: Continuous 150° F., Intermittent 200° F.

CAUTION! Keep away from heat and open flame. Avoid prolonged contact with skin and breathing of vapor or spray mist. Do not take internally. Close container after each use. Use only with adequate ventilation. **KEEP OUT OF THE REACH OF CHILDREN.** For specific safety requirements, refer to the Material Safety Data Sheet.

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LIMITATION OF LIABILITY: To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance, but is subject to change without prior notice. We make no guarantee of any kind, express or implied, including merchantability and fitness for particular purposes. Liability, if any, is limited to replacement of the product or refund of the purchase price. Labor, or cost of labor, and other consequential damages are hereby excluded.